

**METRIC/SI (ENGLISH)**



**NASA TECHNICAL STANDARD**

Office of the NASA Chief Engineer

**NASA-STD-7001B**

**Approved: 2017-11-07  
Superseding NASA-STD-7001A**

**PAYLOAD VIBROACOUSTIC TEST CRITERIA**

# NASA-STD-7001B

## DOCUMENT HISTORY LOG

Status	Document Revision	Change Number	Approval Date	Description
Baseline			06-21-1996	Initial Release
Revision	A		01-20-2011	See description below: <p>General: Incorporated document into the standards template and made editorial changes.</p> <p>Foreword: Moved background information to 5.3 and added 3<sup>rd</sup> paragraph that states: “This standard establishes a uniform usage of test factors in the vibroacoustic verification process for spaceflight payload hardware.”</p> <p>1.1: Added 2<sup>nd</sup> paragraph that states: “This standard defines ... approval date.”</p> <p>1.2: Changed 1<sup>st</sup>, 2<sup>nd</sup>, and 3<sup>rd</sup> paragraphs to conform to the standard template. Added last sentence to the 4<sup>th</sup> paragraph to read: “This standard does not apply to payload programs approved prior to the date of this document.” Moved definitions for “payload,” “subsystem,” and “component” from the 5<sup>th</sup> paragraph to section 3.2.</p> <p>1.2.1 Deleted “Deviations to and tailoring of this standard for the project’s specific applications shall be reviewed and approved” and added 1.3 on Tailoring.</p> <p>1.2.2 Changed “. . . these variances . . .” to “. . . tailoring . . .”</p> <p>2: Changed text to conform to standard template.</p> <p>2.2: Corrected “NASA TN-2158” to “NASA TN-D-2158” and its title; added document number “Sandia Monograph SCR-607” to “Factors for One-Sided Tolerance Limits and for Variables Sampling Plans.” Also corrected in text where cited.</p> <p>2.4: Revised text to conform to standard template.</p> <p>3.1: Moved “Abbreviations and acronyms” from 5.3.</p> <p>3.2: Added three definitions from 1.2.</p> <p>4.2.2: Changed first sentence of second paragraph from “...defined in section 4.2.3” to “...defined in the last paragraph of section 4.2.3.”</p>

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

# NASA-STD-7001B

## DOCUMENT HISTORY LOG (Continued)

Status	Document Revision	Change Number	Approval Date	Description
Revision	A		01-20-2011	See description below: (Continued)
<p>4.2.4, No. 5 on <math>c_a</math>, added English units of measure after the metric units.</p> <p>Table 1: Changed “TABLE 4.2-1” to “Table 1.” Also changed in text where cited.</p> <p>General: Incorporated document into the standards template and made editorial changes. Foreword: Moved background information to 5.3 and added 3<sup>rd</sup> paragraph that states: “This standard establishes a uniform usage of test factors in the vibroacoustic verification process for spaceflight payload hardware.”</p> <p>1.1: Added 2<sup>nd</sup> paragraph that states: “This standard defines ... approval date.”</p> <p>1.2: Changed 1<sup>st</sup>, 2<sup>nd</sup>, and 3<sup>rd</sup> paragraphs to conform to the standard template. Added last sentence to the 4<sup>th</sup> paragraph to read: “This standard does not apply to payload programs approved prior to the date of this document.” Moved definitions for “payload,” “subsystem,” and “component” from the 5<sup>th</sup> paragraph to section 3.2.</p> <p>1.2.1 Deleted “Deviations to and tailoring of this standard for the project’s specific applications shall be reviewed and approved” and added 1.3 on Tailoring.</p> <p>1.2.2 Changed “. . . these variances . . .” to “. . . tailoring . . .”</p> <p>2: Changed text to conform to standard template.</p> <p>2.2: Corrected “NASA TN-2158” to “NASA TN-D-2158” and its title; added document number “Sandia Monograph SCR-607” to “Factors for One-Sided Tolerance Limits and for Variables Sampling Plans.” Also corrected in text where cited.</p> <p>2.4: Revised text to conform to standard template.</p> <p>3.1: Moved “Abbreviations and acronyms” from 5.3.</p> <p>3.2: Added three definitions from 1.2.</p> <p>Table 1: Changed “TABLE 4.2-1” to “Table 1.” Also changed in text where cited.</p>				

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

# NASA-STD-7001B

## DOCUMENT HISTORY LOG (Continued)

Status	Document Revision	Change Number	Approval Date	Description
Revision	A		01-20-2011	See description below: (Continued)
<p>4.2.2: Changed first sentence of second paragraph from "...defined in section 4.2.3" to "...defined in the last paragraph of section 4.2.3."</p> <p>4.2.4, No. 5 on <math>c_a</math>, added English units of measure after the metric units.</p> <p>A.1.2, 5<sup>th</sup> paragraph: Added as 5<sup>th</sup> paragraph in B.1.2: "An effort by the Aerospace Corporation in California to integrate all test databases, analytical tools (including SEA, FEM, BEM), and scaling tools into one package, resulted in a package called Vibroacoustic Intelligent System Predicting Environments, Reliability, and Specifications (VISPERS). VISPERS is widely accepted by the Air Force."</p> <p>Changed "Appendix B" to "Appendix C."</p>				
Revision	B		2017-11-07	<p>Significant changes were made to this NASA Technical Standard. It is recommended that it be reviewed in its entirety before implementation. Key changes were: Moved requirements statements previously found in the scope section to the requirements section. Removed shall statement from two requirements and made them statements of fact. Updated various sections within the document for clarification. Applicable documents were updated where necessary (i.e., new revisions or change of authors). Direct field acoustic testing methods have been expanded in certain sections. Finite element analysis methodologies have been expanded in Appendix B.2.2. To facilitate requirements selection and verification by NASA programs and projects, a Requirements Compliance Matrix is provided in Appendix D.</p>

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

# NASA-STD-7001B

## FOREWORD

This NASA Technical Standard is published by the National Aeronautics and Space Administration (NASA) to provide uniform engineering and technical requirements for processes, procedures, practices, and methods that have been endorsed as standard for NASA programs and projects, including requirements for selection, application, and design criteria of an item.

This NASA Technical Standard is approved for use by NASA Headquarters and NASA Centers and Facilities and may be cited in contract, program, and other Agency documents as a technical requirement. It may also apply to the Jet Propulsion Laboratory and other contractors only to the extent specified or referenced in applicable contracts.

This NASA Technical Standard establishes uniform use of test factors in the vibroacoustic verification process for spaceflight payload hardware.

Requests for information should be submitted via “Feedback” at <https://standards.nasa.gov>. Requests for changes to this NASA Technical Standard should be submitted via MSFC Form 4657, Change Request for a NASA Engineering Standard.

Original signed by

Ralph R. Roe, Jr.  
NASA Chief Engineer

11-07-2017

Approval Date

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

# NASA-STD-7001B

## TABLE OF CONTENTS

<b><u>SECTION</u></b>	<b><u>PAGE</u></b>
<b>DOCUMENT HISTORY LOG .....</b>	<b>2</b>
<b>FOREWORD .....</b>	<b>5</b>
<b>TABLE OF CONTENTS .....</b>	<b>6</b>
<b>LIST OF APPENDICES .....</b>	<b>7</b>
<b>LIST OF FIGURES .....</b>	<b>7</b>
<b>LIST OF TABLES .....</b>	<b>7</b>
<b>1. SCOPE.....</b>	<b>8</b>
1.1 Purpose .....	8
1.2 Applicability .....	8
1.3 Tailoring .....	9
<b>2. APPLICABLE DOCUMENTS .....</b>	<b>9</b>
2.1 General .....	9
2.2 Government Documents .....	10
2.3 Non-Government Documents .....	10
2.4 Order of Precedence .....	10
<b>3. ACRONYMS, ABBREVIATIONS, SYMBOLS, AND DEFINITIONS .....</b>	<b>10</b>
3.1 Acronyms, Abbreviations, and Symbols .....	10
3.2 Definitions .....	12
<b>4. REQUIREMENTS .....</b>	<b>13</b>
4.1 Summary of Verification Test Requirements .....	13
4.2 Methods and Assumptions Related to the Use of Verification Tests .....	14
4.2.1 Purpose of Tests and Test Factors .....	14
4.3 Test Levels .....	14
4.3.1 Qualification and Protoflight Tests .....	14
4.3.2 Acceptance Testing .....	15
4.3.3 Workmanship .....	15
4.3.4 Acoustic Fill Effect .....	17
4.4 Test Methods and Specifications .....	18
4.4.1 Acoustic Tests .....	18
4.4.2 Random Vibration Tests .....	20
4.4.3 Test Duration .....	22
4.4.4 Test Control Tolerances .....	23
4.4.5 Test Configuration .....	23
4.4.6 Test Tailoring Methods .....	24

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

**NASA-STD-7001B**

**TABLE OF CONTENTS (Continued)**

<b><u>SECTION</u></b>		<b><u>PAGE</u></b>
4.5	Dynamic Data Acquisition and Analysis .....	25

**LIST OF APPENDICES**

<b><u>APPENDIX</u></b>		<b><u>PAGE</u></b>
A	Guidance.....	27
B	Methods for Vibroacoustic Analyses .....	30
C	Vibroacoustic Load Predictions .....	40
D	Requirements Compliance Matrix .....	41

**LIST OF FIGURES**

<b><u>FIGURE</u></b>		<b><u>PAGE</u></b>
1	Fill Factor Design Chart .....	33
2	Mass Attenuated Workmanship Vibration Spectrum .....	34

**LIST OF TABLES**

<b><u>TABLE</u></b>		<b><u>PAGE</u></b>
1	Component Minimum Workmanship Random Vibration Test Levels.....	16

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## PAYLOAD VIBROACOUSTIC TEST CRITERIA

### 1. SCOPE

The term “vibroacoustics” is defined as an environment induced by high-intensity acoustic noise associated with various segments of the flight profile. Vibroacoustics manifests itself throughout the payload in the form of transmitted acoustic excitation and as structure-borne random vibration. This NASA Technical Standard specifically addresses the acoustic and random vibration environments and test levels.

#### 1.1 Purpose

This NASA Technical Standard establishes the uniform use of test factors in the vibroacoustic verification process for spaceflight payload hardware. This NASA Technical Standard provides test factors for verification of payload hardware for qualification, protoflight, and flight acceptance programs. In addition, minimum workmanship test levels are included. With the exception of minimum workmanship test levels, these levels are provided in relation to the maximum expected flight level (MEFL). Although the major emphasis of this NASA Technical Standard is on test levels, it also covers test duration, test control tolerances, data analysis, test tailoring, payload fill effects, and analysis methods.

This NASA Technical Standard defines procedures for developing vibroacoustic test criteria for NASA payloads. This document also presents methods for acceptance and qualification vibroacoustic testing, for statistical analysis of vibroacoustic data, and analysis methods for determining criteria. Minimum acoustic and random vibration workmanship test levels are specified. This NASA Technical Standard only applies to NASA payloads and payload components and is not retroactive to the approval date of this NASA Technical Standard.

#### 1.2 Applicability

This NASA Technical Standard recommends engineering practices for NASA programs and projects. The levels and methods set forth herein form the basis for developing project-specific requirements for all new payload projects.

This NASA Technical Standard is approved for use by NASA Headquarters and NASA Centers and Facilities and may be cited in contract, program, and other Agency documents as a technical requirement. It may also apply to the Jet Propulsion Laboratory (JPL) and other contractors only to the extent specified or referenced in applicable contracts.

Verifiable requirement statements are designated by PVTR (Payload Vibroacoustic Test Requirement), numbered, and indicated by the word “shall”; this NASA Technical Standard contains 73 requirements. Explanatory or guidance text is indicated in italics beginning in section 4. To facilitate requirements selection and verification by NASA programs and projects, a Requirements Compliance Matrix is provided in Appendix D.

# NASA-STD-7001B

This NASA Technical Standard applies only to spaceflight payload hardware. Launch vehicles, payloads launched by sounding rockets, aircraft and balloons, and ground support equipment (GSE) are excluded. This NASA Technical Standard does not apply to payload programs approved prior to the date of this document. This NASA Technical Standard is applicable principally to Classes A, B, and C payloads.

*Classification of NASA payloads is defined in NPR 8705.4, Risk Classification for NASA Payloads.*

*For Class D payloads, NASA-STD-7001 is a guidance document. Class D payloads may utilize tailoring as stated in section 4.4.6.*

The levels of assembly for which the NASA Technical Standard is applicable are the payload, subsystem, and component levels as specifically identified or as judged to be appropriate (refer to definitions in section 3.2). This NASA Technical Standard is applicable to the full range of payload hardware programs, including prototype, protoflight, follow-on, spare, and reflight.

Some discussion of analytical methods used as an aid to develop requirements is presented in Appendix B. The applicability and limitations of the methods are discussed. A brief description of vibroacoustic loads is described in Appendix C; for more detail, see NASA-STD-5002, Load Analyses of Spacecraft and Payloads.

Verification programs which meet or exceed the mandatory requirements for vibroacoustic testing set forth in this NASA Technical Standard are considered compliant with this NASA Technical Standard.

## **1.3 Tailoring**

**1.3.1** [PVTR 1] Tailoring of this NASA Technical Standard for application to a specific program or project shall be formally documented as part of program or project requirements and approved by the responsible Technical Authority in accordance with NPR 7120.5, NASA Space Flight Program and Project Management Requirements.

**1.3.2** [PVTR 2] As much as possible, tailoring shall be identified early in the project's life cycle, e.g., prior to phase C/D implementation.

## **2. APPLICABLE DOCUMENTS**

### **2.1 General**

The documents listed in this section contain provisions that constitute requirements of this NASA Technical Standard as cited in the text.

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

# NASA-STD-7001B

**2.1.1** [PVTR 3] The latest issuances of cited documents shall apply unless specific versions are designated.

**2.1.2** [PVTR 4] Non-use of specifically designated versions shall be approved by the responsible Technical Authority.

The applicable documents are accessible at <https://standards.nasa.gov>, may be obtained directly from the Standards Developing Body or other document distributors, or information for obtaining the document is provided.

## **2.2 Government Documents**

### **NASA**

NPR 7120.5                      NASA Space Flight Program and Project Management Requirements

## **2.3 Non-Government Documents**

None.

Reference documents and other guidance are provided in Appendix A.

## **2.4 Order of Precedence**

**2.4.1** The requirements and standard practices established in this NASA Technical Standard do not supersede or waive existing requirements and standard practices found in other Agency documentation.

**2.4.2** [PVTR 5] Conflicts between this NASA Technical Standard and other requirements documents shall be resolved by the responsible Technical Authority.

**2.4.3** [PVTR 6] This NASA Technical Standard does not address safety considerations that are covered thoroughly in other documents; but if a conflict arises, safety shall always take precedence. Nothing in this NASA Technical Standard, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

## **3. ACRONYMS, ABBREVIATIONS, SYMBOLS, AND DEFINITIONS**

### **3.1 Acronyms, Abbreviations, and Symbols**

%	percent
μPa	Micropascal
ASD	acceleration spectral density
BEA	boundary element analysis

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

C/D	countdown
Ca	speed of sound in air
CF	correction factor
dB	decibel
DFAT	direct field acoustic test
EMB	Engineering Management Board
EMC	Engineering Management Council
f	frequency
FE	finite element
FEA	finite element analysis
g	acceleration due to gravity
GSE	ground support equipment
GSFC	Goddard Space Flight Center
H <sub>gap</sub>	average gap distance
Hz	hertz
IEST	Institute of Environmental Sciences and Technology
JPL	Jet Propulsion Laboratory
kg	kilogram
lb	pound
LeRC	Lewis Research Center (changed to Glenn Research Center)
MDOF	multi-degree of freedom
MEFL	maximum expected flight level
MPC	multi-point Constraint
N	number of reflights
NASA	National Aeronautics and Space Administration
NASTRAN	NASA Structural Analysis
NPR	NASA Procedural Requirements
OASPL	overall sound pressure level
oct	Octave
PSD	power spectral density
PVTR	Payload Vibroacoustic Test Requirement
rms	root mean square
RSS	root sum square
SEA	statistical energy analysis
SPL	sound pressure level
STD	Standard
VAPEPS	Vibroacoustic Payload Environment Prediction System
Vol	volume
V <sub>olempty</sub>	empty volume

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

Vol <sub>payload</sub>	payload volume
Vol <sub>ratio</sub>	volume ratio (of payload to empty fairing/cargo bay)
W	weight

### 3.2 Definitions

Acceptance Test: Test performed to demonstrate that the hardware is acceptable for flight. Also serves as a quality control screen to detect deficiencies in the flight build and is performed at levels and durations which reflect the expected flight environment. Also referred to as a flight acceptance test.

Component: A functional subdivision of a subsystem and is generally a self-contained combination of items performing a function necessary for the subsystem's operation.

Flight Acceptance Test: See Acceptance Test.

Follow-On Hardware: Flight hardware built in accordance with a design that has been qualified either as prototype or protoflight hardware. Follow-on hardware is subjected to acceptance testing.

Payload: An integrated assemblage of subsystems designed to perform a specified mission in space. Other terms that may be used to designate this level of assembly are Satellite, Spacecraft, or Observatory.

Protoflight Hardware: Hardware of a new design that is intended to fly. Protoflight hardware is subjected to protoflight testing.

Protoflight Test: Test performed on protoflight hardware that combines elements of qualification and acceptance testing. Protoflight testing exposes the hardware to qualification test levels for acceptance test durations.

Prototype Hardware: Hardware of a new design that is produced from the same drawings and using the same materials, tooling, manufacturing processes, inspection methods, and personnel competency levels as used for the flight hardware. Prototype hardware is dedicated test hardware that is not intended to fly. Prototype hardware is subjected to qualification testing.

Qualification Test: Test performed on prototype hardware that is intended to demonstrate that the test item will function within performance specifications after being exposed to levels which demonstrate margin over the expected flight environment. Durations for qualification testing are defined to demonstrate fatigue-life capability against planned ground testing and exposure to the flight environment.

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

# NASA-STD-7001B

Reflight Hardware: Flight hardware that has been used operationally in space and is to be reused in the same way. The verification program to which it is subject is dependent on previous environmental exposure, current status, and upcoming mission.

Spare Hardware: Flight hardware built in accordance with a design that is qualified by prototype or protoflight testing used to replace flight hardware that is no longer acceptable for flight. Spare hardware is subjected to acceptance testing.

Subsystem: A functional subdivision of a payload consisting of two or more components. For the purposes of this NASA Technical Standard, an instrument (sensors and associated hardware) is considered a subsystem of the payload.

## 4. REQUIREMENTS

### 4.1 Summary of Verification Test Requirements

Maximum Expected Flight Level (MEFL)	95%/50% Probability/Confidence Level
Test levels	
Qualification/protoflight	MEFL +3 dB
Flight acceptance	MEFL
Minimum component vibration workmanship test	6.8 grms
Minimum acoustic workmanship test	138 dB OASPL (re: 20 micro Pascals)
Test durations	
Qualification, single mission	2 minutes
Qualification, multiple (N) reflights	2 + 0.5N minutes
Protoflight	1 minute
Flight acceptance	1 minute
Payload classification applicability	Classes A, B, and C

**4.1.1** [PVTR 7] A minimum workmanship random vibration test specification shall be imposed on electrical, electronic, and electromechanical components weighing less than 50 kilograms (kg) (110 pounds (lb)). *The spectrum is given in section 4.3.3.1, Table 1.*

**4.1.2** [PVTR 8] When the workmanship test level exceeds the qualification/protoflight and/or the flight acceptance levels, the test levels shall envelope the two spectra.

**4.1.3** [PVTR 9] The minimum acoustic workmanship test level shall be 138 dB overall sound pressure level (OASPL). *A description of the spectrum is given in section 4.3.3.5.*

**4.1.4** [PVTR 10] If the qualification/protoflight and/or flight acceptance test level is less than 138 dB OASPL, the spectrum shall be increased to this level.

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

**4.1.5** [PVTR 11] A permanent record of all payload loads and environments generated using this NASA Technical Standard shall be maintained by the project's quality assurance organization.

### **4.2 Methods and Assumptions Related to the Use of Verification Tests**

#### **4.2.1 Purpose of Tests and Test Factors**

*The purpose of testing with test factors is to prove design performance at the MEFL, plus margin for uncertainty, to demonstrate that hardware is acceptable for flight, and to verify that adequate workmanship exists in the construction of the hardware. Tests are critical for high-frequency sensitive equipment because the complexity of design details of such hardware seriously limits the use of analysis. Also, tests are not intended to produce loads that exceed design requirements or to introduce unrealistic modes of failure. When defining test factors, various sources of uncertainty must be considered, such as the following:*

- a. Material properties variations (strength and life).*
- b. Fabrication variations (within specification).*
- c. Load variations.*
- d. Test configuration fidelity.*
- e. Environment specification method fidelity.*
- f. Design maturity uncertainty.*
- g. Cost, schedule, and risk.*

### **4.3 Test Levels**

#### **4.3.1 Qualification and Protoflight Tests**

*Qualification tests are performed on dedicated test hardware, also referred to as prototype hardware, that is produced from the same drawings and using the same materials, tooling, manufacturing processes, inspection methods, and personnel competency levels as used for the flight hardware. Qualification tests demonstrate, with margin, the design adequacy of the hardware for its intended mission use.*

*Protoflight tests are performed on flight and flight spare hardware where dedicated test hardware for qualification testing does not exist. The protoflight testing of flight spares would occur only when the first item built is declared to be a spare. Protoflight tests serve the purpose of both the qualification and flight acceptance tests. Protoflight tests are used to assess the design adequacy of the hardware, demonstrate the satisfactory performance of the flight*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

*hardware relative to the expected environment, and reveal inadequacies in workmanship and material integrity.*

**4.3.1.1** [PVTR 12] Acoustic qualification and protoflight tests shall be conducted at levels that envelope MEFL plus 3 dB and the minimum acoustic workmanship level defined in section 4.3.3.5.

**4.3.1.2** [PVTR 13] Random vibration qualification and protoflight tests shall be conducted at levels that envelope the MEFL plus 3 dB and the minimum workmanship levels as defined in section 4.3.3.1.

*Methods for determining the MEFL are described in section 4.4.*

### **4.3.2 Acceptance Testing**

*Flight acceptance tests are performed on flight hardware. Acceptance tests are conducted to demonstrate satisfactory performance of flight systems relative to the expected environment and to reveal inadequacies in workmanship and material integrity. Acceptance tests are performed for hardware that has been test qualified. Flight acceptance units include follow-on spacecraft hardware and flight spares that are identical in design and material configuration to the qualified article.*

**4.3.2.1** [PVTR 14] Acoustic flight acceptance tests shall be conducted at levels that envelope MEFL and are equal to or greater than the minimum acoustic workmanship level defined in section 4.3.3.5.

**4.3.2.2** [PVTR 15] Random vibration flight acceptance tests shall be conducted at levels that envelope the MEFL and the minimum workmanship levels as defined in section 4.3.3.1.

*This includes testing of reflight/refurbished hardware which may experience multiple exposures to the test/flight environment. See section 4.4.6 for test tailoring methods.*

### **4.3.3 Workmanship**

*Workmanship random vibration and/or acoustic testing is performed to identify latent defects and manufacturing flaws in electrical, electronic, and electromechanical hardware at the component level. Care should be exercised not to apply these criteria, however, to highly sensitive optical components and sensors that could be damaged by the stated levels.*

**4.3.3.1** [PVTR 16] For components weighing less than 50 kg (110 lb), the spectrum shown in Table 1, Component Minimum Workmanship Random Vibration Test Levels, shall be used as a minimum vibration test specification.

# NASA-STD-7001B

**Table 1—Component Minimum Workmanship Random Vibration Test Levels**

20 Hz	@	0.01 g <sup>2</sup> /Hz
20 to 80 Hz	@	+3 dB/oct
80 to 500 Hz	@	0.04 g <sup>2</sup> /Hz
500 to 2000 Hz	@	-3 dB/oct
2000 Hz	@	0.01 g <sup>2</sup> /Hz
Overall Level	=	6.8 grms

*This spectrum is within the envelope recommended in NASA-CR-173472, NASA Flight Electronics Environmental Stress Screening Survey.*

*The minimum spectrum for a component whose mass exceeds 50 kg (110 lb) should be evaluated on an individual basis. A methodology for deriving a minimum workmanship vibration specification for components larger than 50 kg (110 lb) is given in Appendix B.1.3.*

*For very large components, vibration testing may not sufficiently excite internal hardware to adequately screen for workmanship defects. In such cases, a screening program should be initiated at lower levels of assembly. If testing is performed below the component level of assembly, the levels of Table 1 may be used as a starting point. The susceptibility of the test article to this vibration level must be evaluated and the test levels tailored so as not to induce unnecessary failures.*

*If the test levels create conditions that exceed appropriate design safety margins or cause unrealistic modes of failure, the input spectrum may be notched below the minimum workmanship vibration levels shown in Table 1. This can be accomplished when flight or test responses at a higher level of assembly are known or when appropriate force limits have been established.*

**4.3.3.2** [PVTR 17] The component shall be subjected to the random vibration test along each of three orthogonal axes for the appropriate duration as specified in section 4.4.3.

**4.3.3.3** [PVTR 18] Components shall be mounted to the shaker using the same mounting hardware and configuration that was used in the vibration qualification test.

*For components mounted on isolators, in foam stowage, or highly compliant mounting hardware, adequate workmanship testing may not be achieved in the flight configuration. In this case, the component may be hard-mounted to the shaker; but the qualification of the component must be assessed to ensure that the workmanship test did not induce higher responses in the component than the qualification test. The hardware may have to be re-qualified in the hard-mounted configuration.*

**4.3.3.4** [PVTR 19] Workmanship acoustic testing shall be performed for all hardware levels of assembly described in section 4.4.1.

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

**4.3.3.5** [PVTR 20] The minimum acoustic test workmanship level shall be 138 dB OASPL.

*The minimum acoustic workmanship level of 138 dB OASPL may be achieved by uniformly scaling the test spectrum or by increasing the sound pressure level (SPL) in specific frequency bands. The purpose is to provide enough broad band energy to reveal workmanship and material flaws for acoustically responsive hardware. A goal should be set to produce a random response of adequate level to expose faulty integration. Achieving 0.04 g<sup>2</sup>/Hz at some resonances in the bands from 150-500 Hz is a reasonable target. A recommended acoustic workmanship test spectrum can be found in detail in NASA-HDBK-7005, Dynamic Environmental Criteria, Table 8.11.*

*Durations of testing are specified in section 4.4.3.*

### **4.3.4 Acoustic Fill Effect**

*The understanding of acoustic fill effects for specifying an acoustic environment is important for payload hardware design and testing. The fill effect is the term used to describe the changes in the interior (for example, SPL of an expendable launch vehicle's payload fairing or the Space Shuttle's cargo bay caused by the presence of a payload). This increase in acoustic pressure levels due to payload fill effects has been measured in tests (refer to Report No. 99S0650, Test Report for Acoustic and Structural Response Test, Test of Generic Spacecraft/Nose Fairing Configurations, and to NASA-TM-106688, NASA LeRC's Acoustic Fill Effect Test Program and Results, and predicted theoretically (refer to CC Report 93-11-12349-01, Acoustic Fill Factor Report, and CC Report 91-6-12104-1, Analysis and Evaluation of the Fill Factor).*

*The fill effect has the following characteristics:*

- a. The fill effect is greater for lower frequencies.*
- b. The fill effect is greater for larger payloads within a given payload volume.*
- c. The fill effect is greater for smaller gap distances between the payload wall and the fairing/cargo bay wall.*

**4.3.4.1** [PVTR 21] The acoustic environment shall be adjusted to account for the fill effect of the payload within the launch vehicle fairing.

*A methodology for calculating the payload fill effect is given in Appendix B.1.2.*

**4.3.4.2** [PVTR 22] The fill effect shall only be applied to payloads which exhibit extensive volumetric physical fill. *Verification using an analytical simulation is also recommended.*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

**4.3.4.3** [PVTR 23] If the payload is highly unsymmetrical or has discrete structures or appendages, then engineering judgment shall be utilized in applying the fill effect.

### 4.4 Test Methods and Specifications

#### 4.4.1 Acoustic Tests

*Acoustic tests are generally required at the payload level of assembly. However, acoustic testing is also required for any hardware which is considered susceptible to the acoustic environment. Aerospace hardware, which typically requires acoustic testing for vibroacoustic verification, are usually large area-to-weight ratio structures such as skin panels, reflectors, dish antennae, and solar panels that respond significantly to the acoustic impingement. In some cases, for example, large components or sub-assemblies, it may be necessary to perform acoustic and random vibration testing on hardware which is deemed susceptible to both acoustic impingement and mechanically transmitted random vibration.*

*The preferred method for performing acoustic testing is with a reverberant chamber test. An alternative is to perform a direct field acoustic test (DFAT). Substantial information and guidelines on implementing this state-of-the-art DFAT method may be found in NASA-HDBK-7010, Direct Field Acoustic Testing (DFAT).*

**4.4.1.1** [PVTR 24] All hardware shall be assessed for sensitivity to the acoustic environment.

**4.4.1.2** [PVTR 25] Acoustic testing shall be performed on all hardware that is considered susceptible to the acoustic environment.

**4.4.1.3** [PVTR 26] Vibration isolators attenuate the high-frequency mechanical vibration below the non-isolated level resulting from acoustic impingement; therefore, these components shall be reviewed as candidates for acoustic testing on a case-by-case basis. *A test program should be implemented that also satisfies the minimum workmanship criteria in section 4.3.3.*

**4.4.1.4** [PVTR 27] Acoustic testing shall be performed by controlling the SPLs (dB re 20  $\mu$ Pa) in 1/3-oct bands over the specified frequency range. *If desired, the testing facility could use a higher band (1/6-oct, 1/12-oct, etc.) control system which would effectively meet and exceed the requirement.*

**4.4.1.5** [PVTR 28] All payload structures and components requiring acoustic testing shall be subjected to broadband reverberant field or DFAT testing.

**4.4.1.6** [PVTR 29] The acoustical random noise source shall have an approximate normal amplitude distribution.

**4.4.1.7** [PVTR 30] Sound pressure spectrum shall be computed over a time duration that provides SPLs within the test tolerances at all frequencies. *At lower frequencies, this is dependent on the acoustic chamber used and, in some cases, may be a best effort approach.*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

**4.4.1.8** [PVTR 31] Test levels shall be determined using the methods described in sections 4.3.1 and 4.3.2, and the test tolerances to be followed are described in section 4.4.4.

**4.4.1.9** [PVTR 32] The reverberant field test chamber shall be of sufficient volume and dimensions to ensure that the insertion of a test specimen will not affect the generation and maintenance of a broadband diffuse sound field above the 50 Hz center frequency.

*For reverberant chamber testing, the chamber volume should be at least 10 times the test specimen volume. If the test specimen is to be suspended, the suspension system should have a fundamental frequency of less than 25 Hz to avoid suspension system resonance.*

**4.4.1.10** [PVTR 33] The DFAT test volume shall have sufficient dimensions to ensure that insertion of a test specimen will not affect the generation and maintenance of a broadband acoustic field above 50 Hz.

*Refer to NASA-HDBK-7010 for recommended guidelines for conducting DFAT testing.*

**4.4.1.11** [PVTR 34] The microphones shall be positioned around the test chamber and DFAT volume at sufficient distance from all surfaces to minimize absorption and reflection effects.

*A distance from any surface of at least 1/4 of the wavelength of the lowest frequency of interest is recommended.*

**4.4.1.12** [PVTR 35] In facilities where this distance cannot be achieved, the microphones shall be located in positions to be least affected by surface effects.

**4.4.1.13** [PVTR 36] The acoustic standing waves and structural modal coupling in reverberant field or DFAT testing shall be assessed and steps taken to minimize the impact of such coupling on the health of the test specimen.

*The following steps are recommended to address acoustic standing waves and structural modal coupling:*

*a. Identify empty chamber/DFAT volume fundamental acoustic modes below a few hundred Hz.*

*b. Identify structural modes of the test article at low frequencies that may be susceptible to the acoustic standing pressure excitation.*

*c. Orient/position test hardware in the chamber/DFAT volume to minimize acoustic modal coupling impact; i.e., stay away from pressure troughs/velocity peaks.*

*d. Instrument the chamber/DFAT volume with additional microphones and place them*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

*closer to sensitive components, if possible.*

*e. Perform a low level acoustic test and thoroughly examine the structural/acoustic modal coupling at lower frequencies.*

*f. Re-orient test hardware in the chamber/DFAT volume, if necessary, to minimize coupling effect; i.e., move sensitive components away from pressure nodes/velocity anti-nodes of the coupled frequencies.*

*g. Examine low level data (both sound pressure and acceleration/strain responses) by extrapolating to the full 0 dB acoustic level and proceed if no structural issues are anticipated due to coupling.*

*h. For large test hardware where re-orientation may not be possible, use additional instrumentation to better gauge the coupling issue.*

**4.4.1.14** [PVTR 37] The number and location of control microphones averaged to determine the applied sound field shall be determined based on the size, configuration, and number of large surfaces of the test specimen.

*For most payloads and spacecraft, a minimum of four control microphones are recommended for reverberant acoustic testing. The minimum number of control microphones recommended for DFAT testing is 16. In some cases, it may be necessary to add microphones to adequately measure the sound field in the proximity of each major surface of the test specimen.*

**4.4.1.15** [PVTR 38] With the specimen in the test chamber or DFAT volume, the acoustic spectrum shall be shaped at a level which is no greater than -12 dB of the full level specification.

**4.4.1.16** [PVTR 39] The time required to shape the spectrum shall be minimized to avoid possible fatigue of the test specimen.

*As an alternative to shaping the spectrum at lower excitation levels with the specimen in the test chamber or DFAT volume, a dummy specimen may be positioned in the test chamber or DFAT volume and the spectrum shaped at the test level. The first run with the actual test hardware should still be performed at a level that is no greater than -12 dB of the full level specification.*

### **4.4.2 Random Vibration Tests**

*Random vibration testing is generally required for electrical, electronic, and electromechanical components and mechanisms. Random vibration testing is also required for any hardware whose responses are driven by the mechanically transmitted random vibration due to the vibroacoustic environment. Exceptions are large area-to-weight structures, which may be subjected to acoustic testing in lieu of random vibration, and hardware not practical to*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

*vibrate at the component level such as primary structures (launch vehicle skin), electrical cabling, plumbing lines, blankets, etc., that may be deferred to the system-level vibration or acoustic test.*

*Random vibration testing over the frequency range of 20 – 2000 Hz may be an alternative to the system level sine vibration test requirements of NASA-STD-7002, Payload Test Requirements (refer to “Cassini Spacecraft Force Limited Vibration Test”).*

- 4.4.2.1** [PVTR 40] All hardware shall be assessed for susceptibility to mechanically transmitted random vibration due to the vibroacoustic environment.
- 4.4.2.2** [PVTR 41] Random vibration testing shall be performed on all hardware that is considered susceptible to mechanically transmitted random vibration due to the vibroacoustic environment.
- 4.4.2.3** [PVTR 42] Compact payloads weighing less than 450 kg (1000 lb) shall be subjected to system-level random vibration testing unless an analysis and/or heritage data show that the payload responses are clearly dominated by the acoustic environment.
- 4.4.2.4** [PVTR 43] The test specimen shall be subjected to random vibration with a normal amplitude distribution in each of three orthogonal axes.
- 4.4.2.5** [PVTR 44] Random vibration testing shall be performed by controlling the acceleration spectral density ( $g^2/Hz$ ) in 25 Hz or less frequency bandwidths over the frequency range from 20 to 2000 Hz.
- 4.4.2.6** [PVTR 45] The spectrum shall be within the test tolerance specified in section 4.4.4.
- 4.4.2.7** [PVTR 46] The control accelerometer(s) shall be mounted on the test fixture near the attachment points.
- 4.4.2.8** [PVTR 47] If more than one control accelerometer is used, the test levels may be controlled using either an averaging or an extrenal control scheme; but the control scheme shall be consistent with the test requirement derivation.
- 4.4.2.9** [PVTR 48] The test fixture shall be subjected to a bare resonance survey up to 2000 Hz prior to the start of testing.
- 4.4.2.10** [PVTR 49] If practical, the fixture shall have no resonances within the test frequency range.
- 4.4.2.11** [PVTR 50] The test specimen shall be mounted to the fixture via its flight or flight equivalent mounting attachments.

*Notching of the acceleration spectral density input may be technically justified in certain cases*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

*to eliminate unrealistically high amplification resonant responses and the associated risk of failures that can occur in conventional hard-mounted vibration tests of aerospace hardware. For typical aerospace structures, the mechanical impedance of the test item and the flight mounting structure are comparable so that the combined motion involves modest interface forces and little amplification. However, the mounting of the test item on a vibration fixture, with an effectively infinite impedance compared to the test item, results in high-interface forces and often severely over-tests the hardware at its resonances. This test artifact can be eliminated by limiting the interface forces in the test to that predicted for flight.*

*Force limiting provides a rational and economical solution to the over-testing problem associated with hard mounting of test items, while still providing high confidence in the capability of the hardware to survive the mission vibroacoustic environments. The theory and methodology for implementing force limiting, along with examples of specific applications, are presented in NASA-HDBK-7004, Force Limited Vibration Testing.*

### 4.4.3 Test Duration

[PVTR 51] The durations for the tests described in sections 4.4.1 (Acoustic Tests) and 4.4.2 (Random Vibration Tests) shall be as defined in the following paragraphs:

#### a. Qualification Test Duration

- (1) [PVTR 52] The vibroacoustic qualification test durations shall be 2 minutes for the acoustic test and 2 minutes in each of the 3 orthogonal axes for the vibration test.
- (2) [PVTR 53] If the flight hardware is to be reflown N times, the corresponding qualification test durations shall be  $2 + 0.5N$  minutes.

#### b. Protoflight Test Duration

- (1) [PVTR 54] The vibroacoustic protoflight test durations shall be 1 minute for an acoustic test and 1 minute in each of the 3 orthogonal axes for a vibration test.

#### c. Acceptance Test Duration

- (1) [PVTR 55] The vibroacoustic acceptance test durations shall be 1 minute for an acoustic test and 1 minute in each of the 3 orthogonal axes for a vibration test.

*There can be other situations (e.g., retesting of reflight hardware) where the test conditions will be defined by applying test tailoring (see section 4.4.6).*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

# NASA-STD-7001B

## 4.4.4 Test Control Tolerances

4.4.4.1 [PVTR 56] The acceptable tolerances for vibroacoustic testing shall be as follows:

a. Vibration

- (1) Composite rms acceleration .....  $\pm 10\%$
- (2) Acceleration spectral density. ....  $\pm 3$  dB  
(25 Hz or less frequency bandwidth resolution)
- (3) Frequency.....  $\pm 5\%$
- (4) Test duration .....  $+10\%$ ,  $-0\%$

b. Acoustic

- (1) Individual 1/3-oct band SPLs (50 to 3150 Hz) .....  $\pm 3$  dB
- (2) Overall SPL.....  $\pm 1$  dB
- (3) Test duration.....  $+10\%$ ,  $-0\%$
- (4) Facility capability will determine SPL tolerances below 50 Hz and above 3000 Hz.

*The above test tolerances do not preclude the acceptance level from exceeding the qualification/protoflight level in a given frequency band. If this is identified as a risk for the flight hardware, then tighter test tolerances should be implemented for both qualification/protoflight tests ( $+3/-1.5$  dB) and for acceptance tests ( $+1.5/-3$ dB) to prevent this occurrence.*

## 4.4.5 Test Configuration

4.4.5.1 [PVTR 57] A satisfactory verification test program shall adhere to the following test configuration methods:

a. [PVTR 58] During testing, the mechanical configuration of the test item shall be in a liftoff operational mode (excluding explosive devices during vibration tests for systems that include pyrotechnics).

- (1) [PVTR 59] The electrical operating mode shall be in accordance with the test plan.
- (2) [PVTR 60] As a minimum requirement, the liftoff electrical condition shall be applied and monitored.

*Caution should be exercised so that full electrical stimulation for diagnostic purposes does not induce an unrealistic and damaging condition when combined with vibroacoustic exposure.*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

b. [PVTR 61] In mating the test article to the test fixture, a flight-type mounting (including vibration isolators, if part of the design) and fasteners shall be used.

c. [PVTR 62] Components that are normally sealed shall be pressurized during the test to their pre-launch pressure.

d. [PVTR 63] For extremely large payloads, performance of a random vibration test at the payload level of assembly may be impracticable (because of test facility limitations); in that case, testing at the subsystem level of assembly shall be assessed.

*For extremely large components, random vibration tests may need to be supplemented or replaced by an acoustic test due to test facility limitations.*

*The same test fixture should be used for qualification , protoflight, and flight acceptance tests.*

*If the planned random vibration tests are not capable of inducing sufficient excitation to internal electric, electronic, and electromechanical devices to meet the workmanship requirements defined in section 4.3.3, workmanship testing should be conducted at lower levels of assembly (e.g., down to the board level, if necessary).*

**4.4.5.2** [PVTR 64] Random vibration testing shall precede thermal-vacuum testing.

### **4.4.6 Test Tailoring Methods**

*This NASA Technical Standard serves as a baseline that provides enough flexibility to allow tailoring to the needs of non-baseline situations.*

**4.4.6.1** [PVTR 65] Nevertheless, all requirements of this NASA Technical Standard shall be evaluated for each spacecraft application.

**4.4.6.2** [PVTR 66] Any specified tailoring shall be accompanied by a statement of the technical rationale for the tailoring.

*For example, random vibration test “notching” would be permitted on a case-by-case basis, e.g., when it can be demonstrated that a specific hard-mounted shaker random vibration test would produce unrealistically high loads and/or responses, notching would be allowed.*

*Another example would be cases where there is concern that exposing the hardware to additional testing at MEFL will pose a risk of fatigue damage. Acceptance random vibration testing may be conducted at levels that are below MEFL, but no lower than the minimum workmanship levels as defined in section 4.3.3.*

**4.4.6.3** [PVTR 67] The logic used to develop a specific notching rationale shall be validated.

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

*Notching can be in the form of “force limiting” as discussed in section 4.4.2.*

*In addition to notching, there are other possible considerations that could dictate the use of test tailoring. Some of these possible considerations are as follows:*

- a. Class D payloads.*
- b. Retesting of reflight hardware.*
- c. Retesting due to limited redesign or rework.*
- d. Stowage.*
- e. Fatigue damage concerns.*
- f. Acoustic testing with payload fairing.*
- g. Vibration testing with simulated support structure.*
- h. Certain fragile, one-time use items, such as instrument detector elements and batteries.*

### **4.5 Dynamic Data Acquisition and Analysis**

*Additional information about dynamic data acquisition and analysis of vibroacoustic data are included in NASA-HDBK-7005.*

**4.5.1** [PVTR 68] In practice, the maximum expected environment shall be based on one or more of the following:

- a. The use of actual flight data scaled, if necessary, for differences in structure and acoustic environment.
- b. Ground test data scaled, if necessary.
- c. Analytical predictions.
- d. A combination of both analytical and empirical methods.

*The flight data may be from the current flight system or from other flight systems if configuration variations are included and properly scaled.*

**4.5.2** [PVTR 69] The minimum statistical basis to be used for defining MEFL shall be P95/C50 assuming a log-normal distribution of the data. *The P95/C50 level is defined as enveloping 95 percent of the data with a 50 percent confidence level.*

*The methodology for calculating the P95/C50 level based on measured flight data is described in Appendix B.1.1.*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

*If less than three data samples are available, then the P95/C50 level may be calculated based on the methods presented in Appendix B.1.1 using the assumptions of a large sample size with a log-normal distribution and a standard deviation of 3 dB. These assumptions are based on data presented in NASA-HDBK-7005 for repeated measurements taken at a common location on the same launch vehicle for over 40 flights. Under these assumptions, the single-tailed tolerance factor  $K$  is equal to 1.65 and the P95/C50 normal tolerance limit is given by:*

$$P95/C50 = X_m + KS_x = X_m + 1.65 * 3dB = X_m + 5dB \quad (\text{Eq. 1})$$

Where

$X_m$  = Log-normal mean of the data. If only one data point is available, then this data point is assumed to be the mean level.

$K$  = Single-tailed tolerance factor. Equal to 1.65 for a large data sample.

$S_x$  = Standard deviation. Assumed to be 3 dB when less than three data points exist.

**4.5.3** [PVTR 70] The maximum bandwidths to be used for deriving the enveloped MEFL spectrum shall be as defined below:

- a. Acoustic SPL: 1/3 oct bands.
- b. Random PSD: 1/6 oct bands.

**4.5.4** [PVTR 71] Random vibration levels derived using vibroacoustic prediction techniques such as statistical energy analysis (SEA) and boundary element analysis (BEA) shall meet the bandwidth requirements of section 4.5.3 and the analysis results be scaled to account for the peak response of the hardware.

*SEA results are typically calculated as 1/3 oct band data and represent a spatially averaged response. It is recommended that 6 dB be added to SEA results to account for these effects when deriving the P95/C50 random vibration environment.*

*Methods for vibroacoustic analysis are discussed in more detail in Appendix B.*

**4.5.5** [PVTR 72] Ground test operations and transportation vibroacoustic levels shall be controlled so that levels produced by these events do not exceed the MEFLs.

**4.5.6** [PVTR 73] If it is not practicable to constrain the ground test and/or transportation environments, the environments shall be considered as contributing to the design and test criteria.

# NASA-STD-7001B

## APPENDIX A GUIDANCE

### A.1 Purpose

This Appendix provides guidance for users of this NASA Technical Standard.

### A.2 Reference Documents

NPR 8705.4	Risk Classification for NASA Payloads
NASA-STD-5002	Load Analyses of Spacecraft and Payloads
NASA-STD-7002	Payload Test Requirements
NASA-HDBK-7004	Force Limited Vibration Testing
NASA-HDBK-7005	Dynamic Environmental Criteria
NASA-HDBK-7010	Direct Field Acoustic Testing (DFAT)
NASA-CR-173472	NASA Flight Electronics Environmental Stress Screening Survey, E.J. Marian, Washington, DC, December 1983
NASA-TM-106688	NASA LeRC's Acoustic Fill Effect Test Program and Results, W. Hughes, M. McNelis, J. Manning, October 1994
NASA-TN-2158	Statistical Techniques for Describing Localized Vibratory Environments of Rocket Vehicles, Robert E. Barrett
	Cassini Spacecraft Force Limited Vibration Test, K. Y. Chang and Terry D. Scharon, Sound and Vibration Magazine, March 1998, pp. 16-20
	Force Specifications for Extremal Dual Controlled Vibration Tests, Terry Scharon, 61st Shock and Vibration Symposium, Los Angeles, CA, October 1990
	Statistical Energy Analysis of Dynamical Systems: Theory and Applications, by R.H. Lyon, MIT Press, Cambridge, MA, 1975

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

Structural Acoustics Using Statistical Energy Analysis, presented by J.E. Manning, Cambridge Collaborative Incorporated, at NASA Lewis Research Center, November 7, 1988

Statistics of Extremes, E.J. Gumbel, Columbia University Press, 1958

Report No. 99S0650

Test Report for Acoustic and Structural Response Test, Test of Generic Spacecraft/Nose Fairing Configurations, M.A. Gehringer, B.H. Forssen, General Dynamics Space Systems Division, June 1, 1994

CC Report  
91-6-12104-1

Analysis and Evaluation of the Fill Factor, J.E. Manning, Cambridge Collaborative Incorporated, submitted to NASA Lewis Research Center, January 28, 1991

CC Report  
93-11-12349-01

Acoustic Fill Factor Report, J.E. Manning, B.F. Hebert, K. Weissman, Cambridge Collaborative Incorporated, submitted to NASA Lewis Research Center, November 30, 1993

IEST-RP-DTE012.2

Handbook for Dynamic Data Acquisition and Analysis, Institute of Environmental Sciences and Technology, 2006

Sandia Monograph  
SCR-607

Factors for One-Sided Tolerance Limits and for Variables Sampling Plans, D.B. Owen, March 1963

### A.3 Key Word Listing

- a. Acceptance test
- b. Acoustic
- c. Qualification test
- d. Random vibration
- e. Vibration
- f. Vibroacoustic

### A.4 Background

In early 1993, a concerted effort was initiated within the NASA engineering community to develop Agency-wide standards for hardware verification in four disciplines: fracture control, loads definition, vibroacoustics, and GSE. These efforts resulted from a recommendation of the

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

NASA Engineering Management Council (EMC), currently called the Engineering Management Board (EMB), which had encouraged a similar activity in 1992 for structural factors of safety. That activity produced a white paper on factors of safety for the EMC that was well received and led to the expansion of the effort to the other four disciplines.

The exchange of flight hardware in multi-Center projects mandates that qualification and acceptance test practices be consistent across the Agency. Experience in these kinds of projects, where different field installation policies are invoked, has necessitated case-by-case negotiations on testing requirements and special evaluations of qualification status. This approach may result in technical compromises and certainly incurs unnecessary costs and delays in project progress. The goal of a single NASA policy for vibroacoustics verification test practices will help to streamline the inter-Center research and development process.

The Vibroacoustics Standards Panel was assembled by the Goddard Space Flight Center (GSFC), which was named to chair and organize the activity. Members were nominated by EMC representatives of the Centers, and guidance to the Panel by the EMC was broad and non-specific. The EMC expected the Panel to develop and execute a charter that would serve as a directive to generate guidelines for the development of a standard's document that would address the long-standing divergence of practices within the Agency regarding the vibroacoustic qualification and acceptance testing of payload hardware. As a result, the Panel produced a white paper that contained a resolution of the divergent issues and the necessary core information to develop this NASA Technical Standard.

In 2009, the NASA Engineering and Safety Center was tasked to work with representatives from the various NASA Centers to develop a version of this NASA Technical Standard which could be applied as a mandatory standard across all NASA flight programs. As a result of these discussions, the NASA Technical Standard was revised to identify the minimum set of mandatory requirements for vibroacoustic testing that will ensure that the hardware will survive and perform as expected when exposed to the flight environment. In addition, the guidance in the document was expanded to cover standard practices across the Agency and reflect the state of the art in terms of vibroacoustic analysis and test techniques.

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

APPENDIX B

METHODS FOR VIBROACOUSTIC ANALYSES

B.1 Data Analysis

B.1.1 Statistical Standards

The vibroacoustic test levels are a function of the MEFL, as specified in sections 4.3.1 and 4.3.2, and are based upon statistically estimated spectral levels. A P95/C50 level is recommended to define the MEFL. The MEFL is the level that encompasses 95 percent of the data estimated with 50 percent confidence. These statistical estimates are to assume a log normal flight-to-flight variability, where the probability level is defined by

$$X_{95/50}(f) = \bar{X} + KS_x \tag{Eq. 2}$$

where  $X_{95/50}$  is the percentile level corresponding to the P<sub>95</sub>/C<sub>50</sub> level,  $\bar{X}$ , and  $S_x$  are the sample average and sample standard deviation, respectively, of the population of  $X(f) = 10\log_{10}(y/y_{ref})$ . Here,  $y$  is the spectral value of the vibroacoustic environment in  $g^2/Hz$  or  $\mu Pa^2$  within a defined bandwidth and  $X$  is the spectral value in decibels referenced to  $1 g^2/Hz$  or  $1 \mu Pa^2$  or any other desired reference. For example,  $(20 \mu Pa^2)$  is the accepted pressure squared reference for acoustic data. Note that aeroacoustic data are usually analyzed directly in dBs, which means that no logarithmic conversion is necessary.

$K$  is the “normal tolerance factor” for a selected “probability of not exceeding” ( $P\%$ ) of the population with a specific confidence coefficient ( $C\%$ ).  $K$  is a function of sample size and can be obtained from the Sandia Monograph SCR-607 and the Statistics of Extremes. In some cases, the log normal relationship for a  $X_{95/50}$  level is adjusted to “best fit” independently calculated cumulative distributions. (An empirically derived correction factor ( $CF$ ) can be used that multiplies the  $K$  factor such that the adjusted log normal relationship “best fits” the computed cumulative distribution at the larger or extreme percentile levels):

$$X_{95/50}(f), \text{ in dB} = \bar{X} + CF(KS_x) \tag{Eq. 3}$$

For random vibration data, it may be preferable not to treat the data in dB form. Thus, the population could be defined without a factor of 10 or consideration of a reference value:  $x = \log_{10} y$ . In this case, appropriate simple adjustments can be made to the above expressions. The  $X_{95/50}$  level exceedance of the statistical average level  $\bar{X}$ , in dBs, would become equal to  $10 CF (K S_x)$  and the following modified expression would result:

$$Y_{95/50}(f), \text{ in } \frac{g^2}{Hz} = 10^{(\bar{X} + CF(S_x))} \tag{Eq. 4}$$

## NASA-STD-7001B

*In this case, the statistical terms  $X_{95/50}$ ,  $\bar{X}$ , and  $S_x$  are computed for a population defined as  $x = \log_{10}y$ .*

*Even though a log normal distribution or modified form was selected as the baseline descriptor, based on the past experience of many investigators, this does not preclude the use of another distribution if it can be shown that it produces a satisfactory fit to the data (refer to NASA TN-D-2158, *Statistical Techniques for Describing Localized Vibratory Environments of Rocket Vehicles*).*

*In summary, the recommended procedure for statistical analysis is:*

- 1. Calculate the common logarithm of the data (except for data already in dB form).*
- 2. Calculate the mean and standard deviation of the logarithmic data.*
- 3. Use the appropriate equation above to calculate the  $P_{95/C50}$  level.*

### **B.1.2 Fill Effects**

*The following methodology may be used to adjust the acoustic spectrum to account for payload fill effects:*

- 1. Calculate the payload volume,  $Vol_{payload}$ , in a zone of interest. Judgement may be necessary when there are co-payloads in the same volume.*
- 2. Calculate the empty fairing/cargo bay volume (with the same length as the payload zone),  $Vol_{empty}$ .*
- 3. Use the results of steps 1 and 2 to calculate the ratio of the payload volume to the empty fairing/cargo bay volume,  $Vol_{ratio}$ .*

$$Vol_{ratio} = \frac{Vol_{payload}}{Vol_{empty}}$$

- 4. Calculate an average gap distance ( $H_{gap}$ ) between the payload surface and the fairing/cargo bay surface.*
- 5. Use the following equation to calculate the acoustic fill effect in dB, as a function of frequency ( $f$ ).*

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

$$\text{Fill Factor (dB)} = 10 \text{ Log}_{10} \left[ \frac{\left(1 + \frac{c_a}{2f H_{\text{gap}}}\right)}{1 + \left(\frac{c_a}{2f H_{\text{gap}}}\right)(1 - \text{Vol}_{\text{ratio}})} \right]$$

where:

$c_a$  is the speed of sound in air (typically 344.4 meters/second (1130 feet/second)).

$f$  is the 1/3-oct band center frequency (Hz).

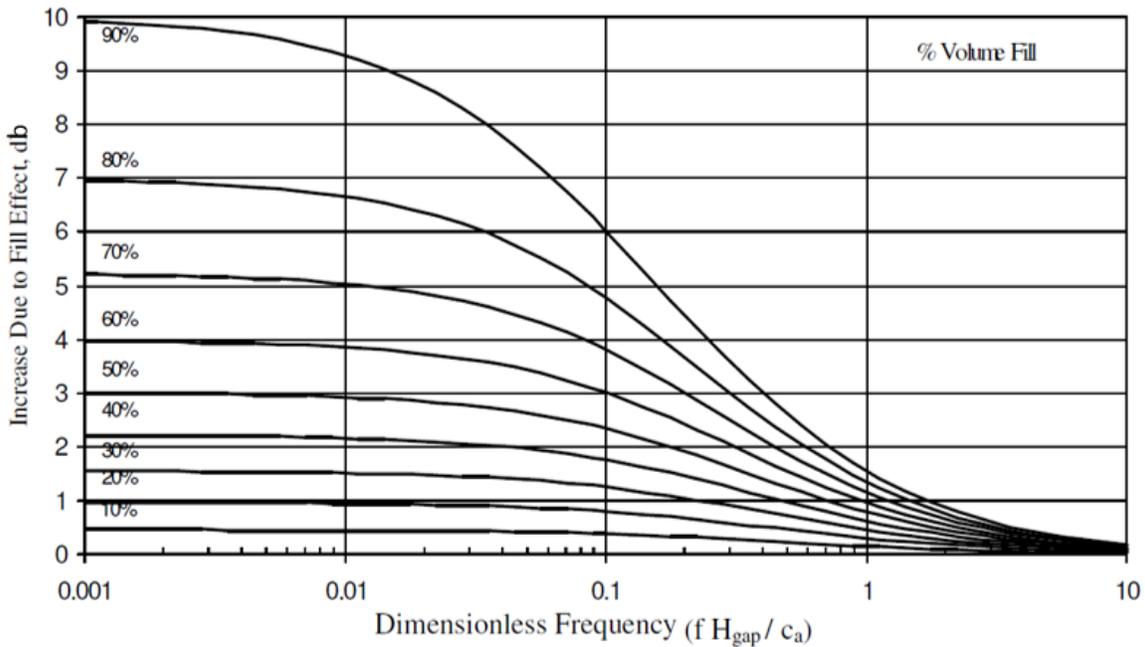
$H_{\text{gap}}$  is the average gap distance between the payload and the fairing/cargo bay wall.

$\text{Vol}_{\text{ratio}}$  is the volume ratio of the payload volume to the empty fairing/cargo bay volume, for a given payload zone length.

6. Determine the acoustic levels for the empty fairing/cargo bay. In many cases, the acoustic spectrum provided for a specific launch vehicle includes a baseline fill factor. If applicable, subtract any baseline fill factor from the acoustic spectrum to derive the acoustic levels for the empty fairing/cargo bay volume.

7. Add the fill effect results of step 5 to the acoustic levels specified for the empty fairing/cargo bay. (Example: 4 dB fill effect + 130 dB empty SPL = 134 filled SPL).

Figure 1, Fill Factor Design Chart, is a design chart that illustrates the fill effect obtained from the fill effect equation versus a dimensionless frequency ( $f H_{\text{gap}}/ c_a$ ), for various  $\text{Vol}_{\text{ratio}}$ . The percent volume fill shown in Figure 1 is relative to the empty fairing/cargo bay volume, and the increase due to the fill effect should be applied to the acoustic level for the empty fairing/cargo bay with any baseline fill effects removed.



**Figure 1—Fill Factor Design Chart**

Fill effects greater than those predicted are possible in individual 1/3-oct bands at low frequencies. These exceedances are due to unique payload geometries that cause shifting of acoustic modes (refer to NASA-TM-106688, NASA LeRC’s Acoustic Fill Effect Test Program and Results). If the payload structure is acoustically sensitive at low frequencies, then further analysis such as acoustic finite element analysis (FEA) may be warranted.

Because of the unique acoustic modes created for each payload and fairing/cargo bay combination, caution should be used when interpreting flight data fill effects and applying them to another payload and fairing/cargo bay combination, which is geometrically dissimilar.

**B.1.3 Mass Attenuation of the Minimum Workmanship Vibration Level**

The plateau acceleration spectral density level (ASD) may be reduced for components weighing between 50 and 200 kg (110 and 440 lb) according to the component weight (W) up to a maximum of 6 dB as follows:

	<u>Weight in kg</u>	<u>Weight in lb</u>
dB reduction	= 10 log(W/50)	10 log(W/110)
ASD (plateau) level	= 0.04•(50/W)	0.04•(110/W)

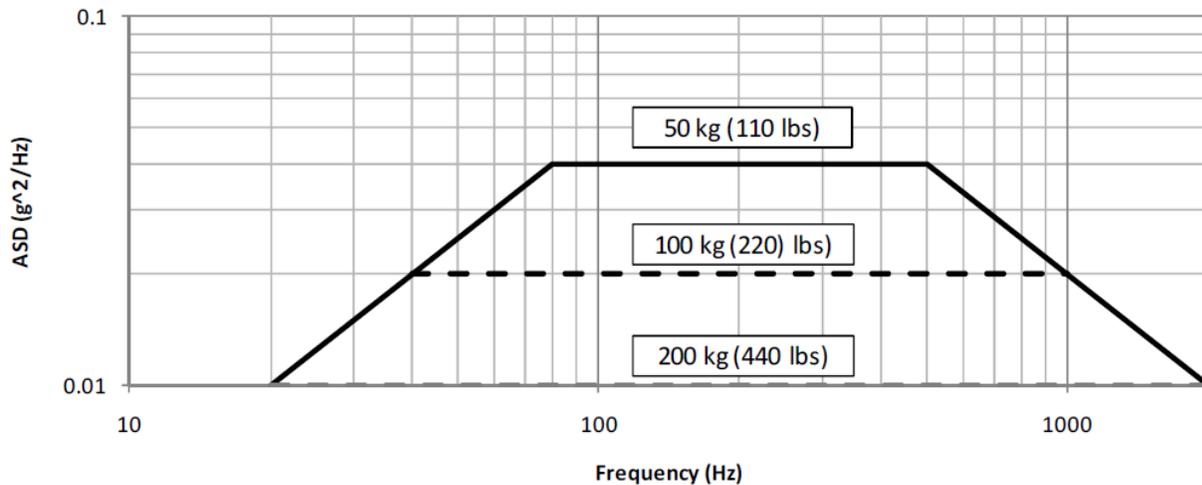
The sloped portions of the spectrum are maintained at plus and minus 3 dB/oct. Therefore, the lower and upper break points, or frequencies, at the ends of the plateau become:

# NASA-STD-7001B

FL = 80 (50/W) [kg] FL = frequency break point low end of plateau  
= 80 (110/W) [lb]

FH = 500 (W/50) [kg] FH = frequency break point high end of plateau  
= 500 (W/110) [lb]

The test spectrum should not go below 0.01 g<sup>2</sup>/Hz. For components whose weight is greater than 200 kg or 440 lb, the workmanship test spectrum is 0.01 g<sup>2</sup>/Hz from 20 to 2000 Hz with an overall level of 4.4 grms. The mass-attenuated workmanship spectrum is shown in Figure 2, Mass Attenuated Workmanship Vibration Spectrum.



**Figure 2—Mass Attenuated Workmanship Vibration Spectrum**

## B.2 Analysis Methods

### B.2.1 Statistical Energy Analysis (SEA)

SEA is a technique to analyze and predict the vibroacoustic response of a complex system by calculating the energy flow between subsystems. Manning (refer to NASA TN-D-2158) describes SEA as follows: “Statistical: take a statistical approach toward the calculation of resonance frequencies and mode shapes; Energy: use vibratory energy and power flow to derive equations of motion; Analysis: maintain parameter dependence to allow for design changes and improvements.” Manning (refer to Structural Acoustics Using Statistical Energy Analysis) further defines the key SEA parameters to be: “modal density, damping loss factor, coupling loss factor and mechanical conductance.” Further insight into SEA theory and applications may be found in Structural Acoustics Using Statistical Energy Analysis, and Statistical Energy Analysis of Dynamical Systems: Theory and Applications.

SEA supplements the analyst's other tools for predicting vibroacoustic response of structures such as scaling, FEA, BEA, and hybrid methods which combine FEA and SEA techniques. SEA

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

covers the medium- to high-frequency range (typically several hundred Hz and higher). Although scaling techniques may be accurate in the mid- to high-frequency range, a database of similar structure is not always available. SEA allows new structure designs to be evaluated. Even though SEA modeling does not require the detailed structural modeling that FEA, BEA, and hybrid do, the modeling time for large complex structures can be large. SEA is both less computationally expensive than the other methods and allows for parameter redesign analysis. However, the SEA method does a poor job of predicting vibroacoustic response in frequency ranges in which the structure has few modes within the bandwidth of interest. Therefore, most SEA results are not accurate in the mid- to low-frequency range. In addition, SEA provides results that represent the spatially averaged spectral response of the structure. If localized response quantities (acceleration, displacement, force, or stress) are desired, these must be estimated from the SEA results or may require that alternate analysis methods be used.

SEA has been used to solve a variety of aerospace problems. For many years, the most widely used and most thoroughly validated SEA program was the Vibroacoustic Payload Environmental Prediction System (VAPEPS). However, JPL has stopped maintaining the VAPEPS code and providing user support to the aerospace community. Today, there are a number of commercial SEA codes available; among the most common are SEAM® (Cambridge Collaborative, Inc.) and VA-One (ESI Group). A new vibroacoustic package being used and reviewed is wave<sup>6</sup>.

### B.2.2 FEA

FEA is a technique for analyzing complex structures by subdividing the structure into a finite number of smaller idealized structural elements that are interconnected through a grid system. The structural elements specify characteristics such as material properties, mass distribution, and external distributed loads, while the grid system specifies characteristics such as structural geometry, external point loads, and boundary constraints. The elements, with their corresponding grid points, are then assembled into an overall structural model that can be used to analyze stress, vibration, or other static and dynamic structural characteristics.

FEA has its roots in aerospace applications. Aircraft companies did significant early work in this field in the 1950s and 1960s; and the first widely used FEA program, NASA Structural Analysis (NASTRAN), was originally developed by NASA for the NASA/contractor community. There are a variety of commercially available FEA programs in addition to NASTRAN (e.g., among the most common are ANSYS, ABAQUS, STARDYNE, ALGOR, and COSMOS).

FEA is beginning to appear in vibroacoustic analyses more and more as capability improvements and availability of computer resources make using larger, more refined models less burdensome. There is also a degree of complexity involved when representing acoustic field-type excitations for the finite element (FE) models, which for most aerospace applications is induced by aeroacoustic rocket engine noise and aerodynamic flow.

The suitability of FE models proposed for vibroacoustics estimates should always be evaluated over the frequency range of interest. Guidelines for model suitability are as follows:

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

1. Focus on objectives and determine the limitations of proposed models:
  - a. What frequency range of interest is important for this assessment?
  - b. Use model appropriate to the task focus and identified frequency range.
2. Some FEM modeling approaches impose limitations on suitability of models in mid- to high-frequency range:
  - a. Inadequate Mesh Density.
    - i. The mesh density of pressure field excited panels should be fine enough to provide 4–6 elements per fluid wavelength for the forcing function.
    - ii. The mesh density for the FEM elastic structures should provide 6 elements per wavelength of the structural bending shapes.
  - b. Overuse of lumped mass and multi-point constraints (MPCs) to represent elastic multi-degree-of-freedom (MDOF) subsystems.
    - i. Simplifications that represent MDOF subsystems as a lump mass idealization limit the frequency range of suitability.
    - ii. As an example, an avionics box assembled with structural cover, front, back, and side walls, bottom, and circuit boards is an MDOF. Each of the walls and circuit boards of the box have resonant modes. At low frequencies, the assumption that the box is a rigid, lumped mass with inertial moments is a reasonable approximation. As we approach the range where the box has its own resonant modes, that assumption breaks down and is no longer suitable.
    - iii. The suitable range for models using lumped mass assumptions should be assessed. Ideally, the MDOF modeling would be required when the frequency range where subsystems have their own resonant modes.
    - iv. The most recognizable effect of overuse of lumped mass and rigid element simplifications for MDOF (using them beyond the appropriate frequency range) is the inability of the simulation to represent the apparent mass effects at reaction locations that should be demonstrated for real physical systems. This can result in an over-conservative estimate of interaction with the backup structures in the mid- to high-frequency range. This results from false estimates of integrated response modes that associate too much effective weight at the reaction points.
    - v. Extending the frequency range of the model solution usually requires refinement of the model so that the MDOF modes are represented by elastic elements with distributed mass.

Using more than one modeling approach to represent the entire frequency range of interest for vibroacoustics is a best practice. It is usually a poor strategy to attempt to make one system model suffice for all environments and interface loads assessments. Breakout FEA models of

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

smaller subsystems with more refined mesh details are sometimes employed to answer response estimate questions that the larger system model was not suited to achieve.

FE/SEA hybrid techniques and SEA (section B.2.1) approaches are available to extend the frequency range and provide appropriate response estimates in the mid- to high-frequency range, respectively.

FE/SEA hybrid models that combine structural SEA panels with adjacent FE panels should not be used to provide vibration response estimates in the low frequency bands. The response in low frequency bands is very dependent on boundary conditions, which the SEA portion of the hybrid model are not suited to represent. Although the SEA methodology is powerful at lower frequencies (typically below a few hundred Hz), SEA's underlying assumptions regarding modal density, modal equivalence, and boundary conditions result in predictions that are invalid. But FEA, and Boundary Element Analysis (BEA, Section B.2.3), techniques provide alternative methodologies for making vibroacoustic predictions in the low frequency range.

Two different types of FEA methods exist for predicting acoustic response:

1. The acoustic FEA approach models both the structure and the acoustic fluid (typically air) with finite elements to simulate how the system responds to vibroacoustic input. This method provides accurate predictions, but developing the models for this type of analysis requires adequately fine mesh sizes to accurately represent the structure-fluid interaction.

- a. Six elements per fluid wavelength are recommended to represent the air in cavities with discontinuities and complicated geometries such as corners and edges.
- b. An example of a cavity without such complication might be a spherical pressure vessel.
- c. The acoustic FEM modeling technique is primarily used for interior noise studies, modal analysis, and damping treatments.

2. Traditional FEA can be used to predict vibroacoustic response by applying random pressure fields to the surfaces of the model. This approach, also called the "Patch Method," has the advantage that existing structural models can be used.

- a. However, the patch method requires assumptions about the correlation of the pressure load over a given surface as a function of frequency and cannot easily replicate physical behaviors such as near field effects, edge effects, and double-sided pressure loading on exposed surfaces.
- b. These effects are usually accounted for by frequency-dependent scaling factors which are applied to the input and response results. Care must be taken in

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

defining the appropriate scaling factors, or else the patch method may significantly over- or under-predict acoustic response.

- c. Typically, the patch method tends to be conservative below approximately 200 Hz but requires validation against test data from similar structures to provide useful results in higher frequency ranges.

3. The BEA method may be easier to implement reliably for response of sub-elements where edge effects and double-sided pressure loading on exposed surfaces are important to the estimate.

### B.2.3 BEA

BEA is a deterministic approach, typically solved in the frequency domain, that can be used to predict acoustic-induced structural vibration, the sound field in interior and exterior spaces, and the sound radiated by vibrating structures. The BEA method models the structure with finite elements discussed in section B.2.2 but uses boundary elements to model the fluid. The accuracy of the predicted results depends upon the fidelity of the finite element model.

In section B.2.1, the SEA vibroacoustic modeling technique was discussed in some detail. SEA is applicable to the frequency range of structures that have adequate modal densities. The BEA method that couples the structure (finite element) and fluid (boundary element) is a method applicable to the low- to mid-frequency range. The codes most commonly used by the aerospace community are SYSNOISE and VA-One. A new code for vibroacoustic modeling that includes BEA is wave<sup>6</sup>, which has shown promising results and is being used or reviewed by multiple NASA Centers and contractors. Unlike the finite element-based acoustic methods which require very large models to get accurate results, the meshing requirements for the boundary element method are greatly simplified.

### B.2.4 Complete Analytical Tools

The analyst may need to combine different methods of analysis discussed in sections B2.1—B.2.3 to obtain a complete vibroacoustic solution for structures impacted by acoustic pressures. In the mid-frequency range, new hybrid methods are emerging that combine SEA with FEA.

However, the development of the new hybrid methods is used more widely but it still awaits verification using experimental data. In general, BEA and acoustic FEA techniques are applicable to the low frequency range. FEA structure models may be extended to mid-frequency range by refinement of model mesh and converting lump-mass simplifications to explicit elastic model representations (modeling smaller subsystems in more detail as breakout models may be appropriate for certain response estimates). The hybrid SEA/FEA methods are applicable to the mid-frequency range (but not the extreme low frequency), and SEA is appropriate for the high-frequency region. As mentioned in section B.2.2, the patch method can also be used to derive structural response predictions in the low-frequency range using standard FEA techniques; but

## **NASA-STD-7001B**

care must be taken when using this approach to account for physical effects not represented by the analysis so as to prevent significant over- or under-prediction of response.

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## APPENDIX C

### VIBROACOUSTIC LOAD PREDICTIONS

#### C.1 Vibroacoustic Loads

*The structural design of hardware is affected by the vibroacoustic environment. Structural loads due to the vibroacoustic environment are a result of responses induced from acoustic impingement on the hardware and/or mechanically transmitted random vibration into the hardware. The acoustic and random vibration environments are specified as input levels that are dependent on the launch vehicle and payload. Analysis techniques simulating the induced levels are used to predict the resulting loads. More detailed information is included in NASA-STD-5002.*

##### C.1.1 Combination of Loads

*The following is an excerpt from NASA-STD-5002:*

*...the appropriate method of load combination is dependent on how the low frequency and the random vibration/acoustic design environments of the event are specified. Typically, the maximum levels are defined as requirements for a flight event, such as liftoff, even if these maxima do not necessarily occur at the same time. The relative timing of the transient and random vibration environments is unique for each launch vehicle, but simultaneous occurrence of maximum low frequency transient and maximum random vibration load is improbable. Therefore, a root sum square (RSS) approach is acceptable for combining the maximum low frequency and maximum random vibration loads for the liftoff flight event...*

*Additional information can be found in NASA-STD-5002.*

# NASA-STD-7001B

## APPENDIX D

### REQUIREMENTS COMPLIANCE MATRIX

#### D.1 Purpose

This Appendix provides a listing of requirements contained in this NASA Technical Standard for selection and verification of requirements by programs and projects. *(Note: Enter “Yes” to describe the requirement’s applicability to the program or project; or enter “No” if the requirement is not applicable to the program or project or the intent is to tailor, and enter how tailoring is to be applied in the “Rationale” column.)*

NASA-STD-7001B				
Section	Description	Requirement in this Standard	Applicable (Yes or No)	If No, Enter Rationale
1.3.1	Tailoring	[PVTR 1] Tailoring of this NASA Technical Standard for application to a specific program or project shall be formally documented as part of program or project requirements and approved by the responsible Technical Authority in accordance with NPR 7120.5, NASA Space Flight Program and Project Management Requirements..		
1.3.2	Tailoring	[PVTR 2] As much as possible, tailoring shall be identified early in the project’s life cycle, e.g., prior to phase C/D implementation.		
2.1.1	Applicable Documents, General	[PVTR 3] The latest issuances of cited documents shall apply unless specific versions are designated.		
2.1.2	Applicable Documents, General	[PVTR 4] Non-use of specifically designated versions shall be approved by the responsible Technical Authority.		
2.4.2	Applicable Documents, Order of Precedence	[PVTR 5] Conflicts between this NASA Technical Standard and other requirements documents shall be resolved by the responsible Technical Authority.		
2.4.3	Applicable Documents, Order of Precedence	[PVTR 6] This NASA Technical Standard does not address safety considerations that are covered thoroughly in other documents; but if a conflict arises, safety shall always take precedence. Nothing in this NASA Technical Standard, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.		

APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED

## NASA-STD-7001B

NASA-STD-7001B				
Section	Description	Requirement in this Standard	Applicable (Yes or No)	If No, Enter Rationale
4.1.1	Summary of Verification Test Requirements	[PVTR 7] A minimum workmanship random vibration test specification shall be imposed on electrical, electronic, and electromechanical components weighing less than 50 kilograms (kg) (110 lb).		
4.1.2	Summary of Verification Test Requirements	[PVTR 8] When the workmanship test level exceeds the qualification/protoflight and/or the flight acceptance levels, the test levels shall envelope the two spectra.		
4.1.3	Summary of Verification Test Requirements	[PVTR 9] The minimum acoustic workmanship test level shall be 138 dB overall sound pressure level (OASPL).		
4.1.4	Summary of Verification Test Requirements	[PVTR 10] If the qualification/protoflight and/or flight acceptance test level is less than 138 dB OASPL, the spectrum shall be increased to this level.		
4.1.5	Summary of Verification Test Requirements	[PVTR 11] A permanent record of all payload loads and environments generated using this NASA Technical Standard shall be maintained by the project's quality assurance organization.		
4.3.1.1	Qualification and Protoflight Tests	[PVTR 12] Acoustic qualification and protoflight tests shall be conducted at levels that envelope MEFL plus 3 dB and the minimum acoustic workmanship level defined in section 4.3.3.5.		
4.3.1.2	Qualification and Protoflight Tests	[PVTR 13] Random vibration qualification and protoflight tests shall be conducted at levels that envelope the MEFL plus 3 dB and the minimum workmanship levels as defined in section 4.3.3.1.		
4.3.2.1	Acceptance Testing	[PVTR 14] Acoustic flight acceptance tests shall be conducted at levels that envelope MEFL and are equal to or greater than the minimum acoustic workmanship level defined in section 4.3.3.5.		
4.3.2.2	Acceptance Testing	[PVTR 15] Random vibration flight acceptance tests shall be conducted at levels that envelope the MEFL and the minimum workmanship levels as defined in section 4.3.3.1.		

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

NASA-STD-7001B																						
Section	Description	Requirement in this Standard	Applicable (Yes or No)	If No, Enter Rationale																		
4.3.3.1	Workmanship	<p>[PVTR 16] For components weighing less than 50 kg (110 lb), the spectrum shown in Table 1, Component Minimum Workmanship Random Vibration Test Levels, shall be used as a minimum vibration test specification.</p> <p style="text-align: center;"><b>Table 1—Component Minimum Workmanship Random Vibration Test Levels</b></p> <table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <tr> <td style="text-align: center;">20 Hz</td> <td style="text-align: center;">@</td> <td style="text-align: center;">0.01 g<sup>2</sup>/Hz</td> </tr> <tr> <td style="text-align: center;">20 to 80 Hz</td> <td style="text-align: center;">@</td> <td style="text-align: center;">+3 dB/oct</td> </tr> <tr> <td style="text-align: center;">80 to 500 Hz</td> <td style="text-align: center;">@</td> <td style="text-align: center;">0.04 g<sup>2</sup>/Hz</td> </tr> <tr> <td style="text-align: center;">500 to 2000 Hz</td> <td style="text-align: center;">@</td> <td style="text-align: center;">-3 dB/oct</td> </tr> <tr> <td style="text-align: center;">2000 Hz</td> <td style="text-align: center;">@</td> <td style="text-align: center;">0.01 g<sup>2</sup>/Hz</td> </tr> <tr> <td colspan="2" style="text-align: center;">Overall Level</td> <td style="text-align: center;">= 6.8 grms</td> </tr> </table>	20 Hz	@	0.01 g <sup>2</sup> /Hz	20 to 80 Hz	@	+3 dB/oct	80 to 500 Hz	@	0.04 g <sup>2</sup> /Hz	500 to 2000 Hz	@	-3 dB/oct	2000 Hz	@	0.01 g <sup>2</sup> /Hz	Overall Level		= 6.8 grms		
20 Hz	@	0.01 g <sup>2</sup> /Hz																				
20 to 80 Hz	@	+3 dB/oct																				
80 to 500 Hz	@	0.04 g <sup>2</sup> /Hz																				
500 to 2000 Hz	@	-3 dB/oct																				
2000 Hz	@	0.01 g <sup>2</sup> /Hz																				
Overall Level		= 6.8 grms																				
4.3.3.2	Workmanship	[PVTR 17] The component shall be subjected to the random vibration test along each of three orthogonal axes for the appropriate duration as specified in section 4.4.3.																				
4.3.3.3	Workmanship	[PVTR 18] Components shall be mounted to the shaker using the same mounting hardware and configuration that was used in the vibration qualification test.																				
4.3.3.4	Workmanship	[PVTR 19] Workmanship acoustic testing shall be performed for all hardware levels of assembly described in section 4.4.1.																				
4.3.3.5	Workmanship	[PVTR 20] The minimum acoustic test workmanship level shall be 138 dB OASPL.																				
4.3.4.1	Acoustic Fill Effect	[PVTR 21] The acoustic environment shall be adjusted to account for the fill effect of the payload within the launch vehicle fairing.																				
4.3.4.2	Acoustic Fill Effect	[PVTR 22] The fill effect shall only be applied to payloads which exhibit extensive volumetric physical fill.																				
4.4.4.3	Acoustic Fill Effect	[PVTR 23] If the payload is highly unsymmetrical or has discrete structures or appendages, then engineering judgment shall be utilized in applying the fill effect.																				

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

NASA-STD-7001B				
Section	Description	Requirement in this Standard	Applicable (Yes or No)	If No, Enter Rationale
4.4.1.1	Acoustic Tests	[PVTR 24] All hardware shall be assessed for sensitivity to the acoustic environment.		
4.4.1.2	Acoustic Tests	[PVTR 25] Acoustic testing shall be performed on all hardware that is considered susceptible to the acoustic environment.		
4.4.1.3	Acoustic Tests	[PVTR 26] Vibration isolators attenuate the high-frequency mechanical vibration below the non-isolated level resulting from acoustic impingement; therefore, these components shall be reviewed as candidates for acoustic testing on a case-by-case basis.		
4.4.1.4	Acoustic Tests	[PVTR 27] Acoustic testing shall be performed by controlling the SPLs (dB re 20 $\mu$ Pa) in 1/3- oct bands over the specified frequency range.		
4.4.1.5	Acoustic Tests	[PVTR 28] All payload structures and components requiring acoustic testing shall be subjected to broadband reverberant field or DFAT testing.		
4.4.1.6	Acoustic Tests	[PVTR 29] The acoustical random noise source shall have an approximate normal amplitude distribution.		
4.4.1.7	Acoustic Tests	[PVTR 30] Sound pressure spectrum shall be computed over a time duration that provides SPLs within the test tolerances at all frequencies.		
4.4.1.8	Acoustic Tests	[PVTR 31] Test levels shall be determined using the methods described in sections 4.3.1 and 4.3.2, and the test tolerances to be followed are described in section 4.4.4.		
4.4.1.9	Acoustic Tests	[PVTR 32] The reverberant field test chamber shall be of sufficient volume and dimensions to ensure that the insertion of a test specimen will not affect the generation and maintenance of a broadband diffuse sound field above the 50 Hz center frequency.		
4.4.1.10	Acoustic Tests	[PVTR 33] The DFAT test volume shall have sufficient dimensions to ensure that insertion of a test specimen will not affect the generation and maintenance of a broadband acoustic field above 50 Hz.		
4.4.1.11	Acoustic Tests	[PVTR 34] The microphones shall be positioned around the test chamber and DFAT volume at sufficient distance from all surfaces to minimize absorption and reflection effects.		
4.4.1.12	Acoustic Tests	[PVTR 35] In facilities where this distance cannot be achieved, the microphones shall be located in positions to be least affected by surface effects.		

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

NASA-STD-7001B				
Section	Description	Requirement in this Standard	Applicable (Yes or No)	If No, Enter Rationale
4.4.1.13	Acoustic Tests	[PVTR 36] The acoustic standing waves and structural modal coupling in reverberant field or DFAT testing shall be assessed and steps taken to minimize the impact of such coupling on the health of the test specimen.		
4.4.1.14	Acoustic Tests	[PVTR 37] The number and location of control microphones averaged to determine the applied sound field shall be determined based on the size, configuration, and number of large surfaces of the test specimen.		
4.4.1.15	Acoustic Tests	[PVTR 38] With the specimen in the test chamber or DFAT volume, the acoustic spectrum shall be shaped at a level which is no greater than -12 dB of the full level specification.		
4.4.1.16	Acoustic Tests	[PVTR 39] The time required to shape the spectrum shall be minimized to avoid possible fatigue of the test specimen.		
4.4.2.1	Random Vibration Tests	[PVTR 40] All hardware shall be assessed for susceptibility to mechanically transmitted random vibration due to the vibroacoustic environment.		
4.4.2.2	Random Vibration Tests	[PVTR 41] Random vibration testing shall be performed on all hardware that is considered susceptible to mechanically transmitted random vibration due to the vibroacoustic environment.		
4.4.2.3	Random Vibration Tests	[PVTR 42] Compact payloads weighing less than 450 kg (1000 lb) shall be subjected to system-level random vibration testing unless an analysis and/or heritage data show that the payload responses are clearly dominated by the acoustic environment.		
4.4.2.4	Random Vibration Tests	[PVTR 43] The test specimen shall be subjected to random vibration with a normal amplitude distribution in each of three orthogonal axes.		
4.4.2.5	Random Vibration Tests	[PVTR 44] Random vibration testing shall be performed by controlling the acceleration spectral density ( $g^2/Hz$ ) in 25 Hz or less frequency bandwidths over the frequency range from 20 to 2000 Hz.		
4.4.2.6	Random Vibration Tests	[PVTR 45] The spectrum shall be within the test tolerance specified in section 4.4.4.		
4.4.2.7	Random Vibration Tests	[PVTR 46] The control accelerometer(s) shall be mounted on the test fixture near the attachment points.		
4.4.2.8	Random Vibration Tests	[PVTR 47] If more than one control accelerometer is used, the test levels may be controlled using either an averaging or an external control scheme; but the control scheme shall be consistent with the test requirement derivation.		

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

NASA-STD-7001B				
Section	Description	Requirement in this Standard	Applicable (Yes or No)	If No, Enter Rationale
4.4.2.9	Random Vibration Tests	[PVTR 48] The test fixture shall be subjected to a bare resonance survey up to 2000 Hz prior to the start of testing.		
4.4.2.10	Random Vibration Tests	[PVTR 49] If practical, the fixture shall have no resonances within the test frequency range.		
4.4.2.11	Random Vibration Tests	[PVTR 50] The test specimen shall be mounted to the fixture via its flight or flight equivalent mounting attachments.		
4.4.3	Test Duration	[PVTR 51] The durations for the tests described in sections 4.4.1 (Acoustic Tests) and 4.4.2 (Random Vibration Tests) shall be as defined in the following paragraphs:		
4.4.3a(1)	Qualification Test Duration	[PVTR 52] The vibroacoustic qualification test durations shall be 2 minutes for the acoustic test and 2 minutes in each of the 3 orthogonal axes for the vibration test.		
4.4.3a(2)	Qualification Test Duration	[PVTR 53] If the flight hardware is to be reflown N times, the corresponding qualification test durations shall be $2 + 0.5N$ minutes.		
4.4.3b(1)	Protoflight Test Duration	[PVTR 54] The vibroacoustic protoflight test durations shall be 1 minute for an acoustic test and 1 minute in each of the 3 orthogonal axes for a vibration test.		
4.4.3c(1)	Acceptance Test Duration	[PVTR 55] The vibroacoustic acceptance test durations shall be 1 minute for an acoustic test and 1 minute in each of the 3 orthogonal axes for a vibration test.		

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

NASA-STD-7001B				
Section	Description	Requirement in this Standard	Applicable (Yes or No)	If No, Enter Rationale
4.4.4.1	Test Control Tolerances	<p>[PVTR 56] The acceptable tolerances for vibroacoustic testing shall be as follows:</p> <p>a. Vibration</p> <p>(1) Composite rms acceleration ..... ±10%</p> <p>(2) Acceleration spectral density. ....±3 dB (25 Hz or less frequency bandwidth resolution)</p> <p>(3) Frequency..... ±5%</p> <p>(4) Test duration .....+10%, -0%</p> <p>b, Acoustic</p> <p>(1) Individual 1/3-oct band SPLs (50 to 3150 Hz) .....±3 dB</p> <p>(2) Overall SPL.....±1 dB</p> <p>(3) Test duration..... +10%, -0%</p> <p>(4) Facility capability will determine SPL tolerances below 50 Hz and above 3000 Hz.</p>		
4.4.5.1	Test Configuration	[PVTR 57] A satisfactory verification test program shall adhere to the following test configuration methods:		
4.4.5.1a	Test Configuration	[PVTR 58] During testing, the mechanical configuration of the test item shall be in a liftoff operational mode (excluding explosive devices during vibration tests for systems that include pyrotechnics).		
4.4.5.1a(1)	Test Configuration	[PVTR 59] The electrical operating mode shall be in accordance with the test plan.		
4.4.5.1a(2)	Test Configuration	[PVTR 60] As a minimum requirement, the liftoff electrical condition shall be applied and monitored.		
4.4.5.1b	Test Configuration	[PVTR 61] In mating the test article to the test fixture, a flight-type mounting (including vibration isolators, if part of the design) and fasteners shall be used.		
4.4.5.1c	Test Configuration	[PVTR 62] Components that are normally sealed shall be pressurized during the test to their pre- launch pressure.		

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

NASA-STD-7001B				
Section	Description	Requirement in this Standard	Applicable (Yes or No)	If No, Enter Rationale
4.4.5.1d	Test Configuration	[PVTR 63] For extremely large payloads, performance of a random vibration test at the payload level of assembly may be impracticable (because of test facility limitations); in that case, testing at the subsystem level of assembly shall be assessed.		
4.4.5.2	Test Configuration	[PVTR 64] Random vibration testing shall precede thermal-vacuum testing.		
4.4.6.1	Test Tailoring Methods	[PVTR 65] Nevertheless, all requirements of this NASA Technical Standard shall be evaluated for each spacecraft application.		
4.4.6.2	Test Tailoring Methods	[PVTR 66] Any specified tailoring shall be accompanied by a statement of the technical rationale for the tailoring.		
4.4.6.3	Test Tailoring Methods	[PVTR 67] The logic used to develop a specific notching rationale shall be validated.		
4.5.1	Dynamic Data Acquisition and Analysis	<p>[PVTR 68] In practice, the maximum expected environment shall be based on one or more of the following:</p> <ul style="list-style-type: none"> <li>a. The use of actual flight data scaled, if necessary, for differences in structure and acoustic environment.</li> <li>b. Ground test data scaled, if necessary.</li> <li>c. Analytical predictions.</li> <li>d. A combination of both analytical and empirical methods.</li> </ul>		
4.5.2	Dynamic Data Acquisition and Analysis	[PVTR 69] The minimum statistical basis to be used for defining MEFL shall be P95/C50 assuming a log-normal distribution of the data.		
4.5.3	Dynamic Data Acquisition and Analysis	<p>[PVTR 70] The maximum bandwidths to be used for deriving the enveloped MEFL spectrum shall be as defined below:</p> <ul style="list-style-type: none"> <li>a. Acoustic SPL: 1/3 oct bands.</li> <li>b. Random PSD: 1/6 oct bands.</li> </ul>		

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**

## NASA-STD-7001B

NASA-STD-7001B				
Section	Description	Requirement in this Standard	Applicable (Yes or No)	If No, Enter Rationale
4.5.4	Dynamic Data Acquisition and Analysis	[PVTR 71] Random vibration levels derived using vibroacoustic prediction techniques such as statistical energy analysis (SEA) and boundary element analysis (BEA), shall meet the bandwidth requirements of section 4.5.3 and the analysis results be scaled to account for the peak response of the hardware.		
4.5.5	Dynamic Data Acquisition and Analysis	[PVTR 72] Ground test operations and transportation vibroacoustic levels shall be controlled so that levels produced by these events do not exceed the MEFLs.		
4.5.6	Dynamic Data Acquisition and Analysis	[PVTR 73] If it is not practicable to constrain the ground test and/or transportation environments, the environments shall be considered as contributing to the design and test criteria.		

**APPROVED FOR PUBLIC RELEASE—DISTRIBUTION IS UNLIMITED**